Add func

## **SDU10** Compact Operation Unit

The SDU10 is a compact operation display unit for the Modular Controller DMC10.

The SDU10 can be used as a monitor/operation device especially for on-site use in addition to use as a communications device with a personal computer, touch panel or other host device.

A "recipe" function enables DMC setup parameters (SP, P, I, D, etc.) that differ according to product lot to be stored internally on the SDU10 so that they can be batch changed by key operation, external switch input or remote communications.

## Specifications

General	Memory backup		Nonvolatile semiconductor memory
specifica- Power			24Vdc
tions	Power consumption		Max. 3W
	Insulation resistance Dielectric strength		Between power and secondary terminals:
			20MΩ min. (by 500V megger)
			Between power and secondary terminals:
			500Vac for 1 min
	Inrush current at power ON		Max. 10A
	Isolation		Between power circuit and secondary circuit
			Between host communications and slave
			communications
			Non-isolation between slave communications
			and RSW/EVENT
	Operating	Ambient temperature	0 to 50°C
	conditions	Ambient humidity	10 to 90% RH
		Power	21.6 to 26.4Vdc
		Vibration resistance	0 to 2m/s <sup>2</sup>
		Shock resistance	0 to 10m/s <sup>2</sup>
	Storage/	Ambient temperature	-20 to +70°C
	transporta-	Ambient humidity	10 to 90% RH
	tion	Package drop	60cm
	Mass		Max. 200g
	Terminal screw tightening torque		Max. 0.25N·m
	Standards compliance		EN50081-2, EN50082-2, IP60
Additional	External	No. of inputs	8 (two of which are shared with events)
functions	switch	Functions	RUN/READY changeover, AT start/stop,
	input		recipe set changeover, event latch cancellation,
			clearing the max./min. PV value.
		Allowable ON contact resistance	Max. 250Ω
		Allowable OFF contact resistance	Min. 100KΩ

itional	External	Allowable ON residual voltage	
tions	switch	Open terminal voltage	5Vdc
	input	ON terminal current	Approx. 4mA
	Event	No. of outputs	2 (shared use with external switch input)
	output	Functions	ON output
			when error lamp lights,
			when desired channel is ready,
			when auto-tuning is executed on desired channel,
			when event 5 of all modules is ON,
			when event tables 5 to 8 of all modules are on,
			when event table 5 of a desired module is ON,
			when event tables 5 to 8 of a desired module are ON.
		Output type	Open collector
		Output rating	30Vdc, max. 70mA
	Host/slave	Signal level	RS-485 compliant
	communi-	Transmission path	Multi-point (Host: max. 31 units,
	cations	connection	Slave: max. 15 DMC10 units)
		Communications type	Half duplex, asynchronous
		Max. line length	Max. 500m
		Terminator	External terminator must not be attached
			because terminating resistance is built in.
	Parameter	Monitor mode	SP, PV, MV, CT, RUN/READY changeover
		Parameter mode	PID, AT start/stop, user defined items (20 types)
	Display	Display details	PV & PV, SP & PV, SP & SP display
	function		
	Recipe	No. of recipe sets	Max. 99
		No. of parameter types	Max. 199
	Number of	10 types / DMC10 (per u	nit)
	buffering		
	parameters		

## Selection Guide

Model No.	Description
SDU10T0100	Compact operation unit for DMC10

## Dimensions





(Unit: mm)

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